

# Influence of isothermal aging in LDX 2101 duplex stainless steel on the microstructure and local properties

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**Abstract:** In the present work, the interface morphology and the evolution of nitride precipitates in LDX 2101 stainless steel isothermally treated at 750 °C for various aging times were investigated. The microstructure results showed that the Cr<sub>2</sub>N nitrides precipitated along the  $\alpha/\beta$  interface with 200 nm in length and continue to grow to 2  $\mu$ m after 240 h of aging. However, only Cr<sub>2</sub>N nitrides were found at the  $\alpha/\beta$  interface after long term of aging. Atomic force microscopy (AFM) analysis revealed that Cr<sub>2</sub>N nitrides and Cr<sub>23</sub>C<sub>6</sub> carbides started to precipitate after the first 10 min of aging with a small needle shape of the former and specific triangular morphology of the latter. The evolution of hardness and Young's modulus of the interfaces, performed with nano-indentation measurements, showed that the  $\alpha/\beta$  interface became harder ( $4.1 \pm 0.2$  GPa) with increasing aging times, whereas negligible changes in the hardness and elastic modulus were recorded at the  $\beta/\beta$  interface. 3D topographic analysis of the immersed surfaces revealed that the susceptibility of  $\beta$  phase to preferential dissolution in 3.5% NaCl solution increased with aging time. This behavior was manifested by the important imperfections of  $\beta$  phase, the high surface roughness (55.7 nm), and the deep corrosion pits (30 nm) along the  $\alpha/\beta$  interface and around the Cr<sub>2</sub>N nitrides.

**Keywords :** microstructure, Interface, precipitates, Nano-hardness, Surface degradation