

# STRUCTURAL AND MAGNETIC PROPERTIES OF Fe–Co/Al<sub>2</sub>O<sub>3</sub> NANOCOMPOSITE POWDER PRODUCED BY MECHANICAL ALLOYING

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**Abstract:** The effect of milling time and addition of elements on the microstructure, magnetic and mechanical properties of the Fe–xCo (x = 0, 5, 10, and 20 wt.%) matrix nanocomposite reinforced with 40 wt.% Al<sub>2</sub>O<sub>3</sub> during mechanical alloying is examined. Fe–Al<sub>2</sub>O<sub>3</sub> and Fe–Co–Al<sub>2</sub>O<sub>3</sub> alloys are milled for 5, 15, 20, and 30 h and 20 h, respectively. The balance between the welding and fracturing and a steady-state situation is found out in the Fe–Co–40 wt.% Al<sub>2</sub>O<sub>3</sub> nanocomposite after 20 h, due to the Co introduction into the Fe matrix, but not in the Fe–Al<sub>2</sub>O<sub>3</sub> nanocomposite. After 30 h of milling, the average crystallite size was 5 nm in the Fe matrix. The lattice strain increased to ~0.64% in the Fe matrix after 30 h of milling and in the binary Fe–20 wt.% Co matrix after 20 h of milling; the average crystallite size was 3 nm. The lattice strain increased to ~0.56% for the Fe–20 wt.% Co matrix after 20 h of milling. The coercive field (H<sub>c</sub>) increased from 6.407 to 82.027 Oe, while the saturation magnetization (M<sub>s</sub>) decreased from 20.732 to 15.181 emu/g in the Fe matrix during milling. The H<sub>c</sub> and M<sub>s</sub> are maximum for the binary matrix (20 and 10% Co, respectively)

**Keywords :** Fe–Co matrix nanocomposite, alumina, Mechanical Alloying, microstructural evolution, magnetic properties.